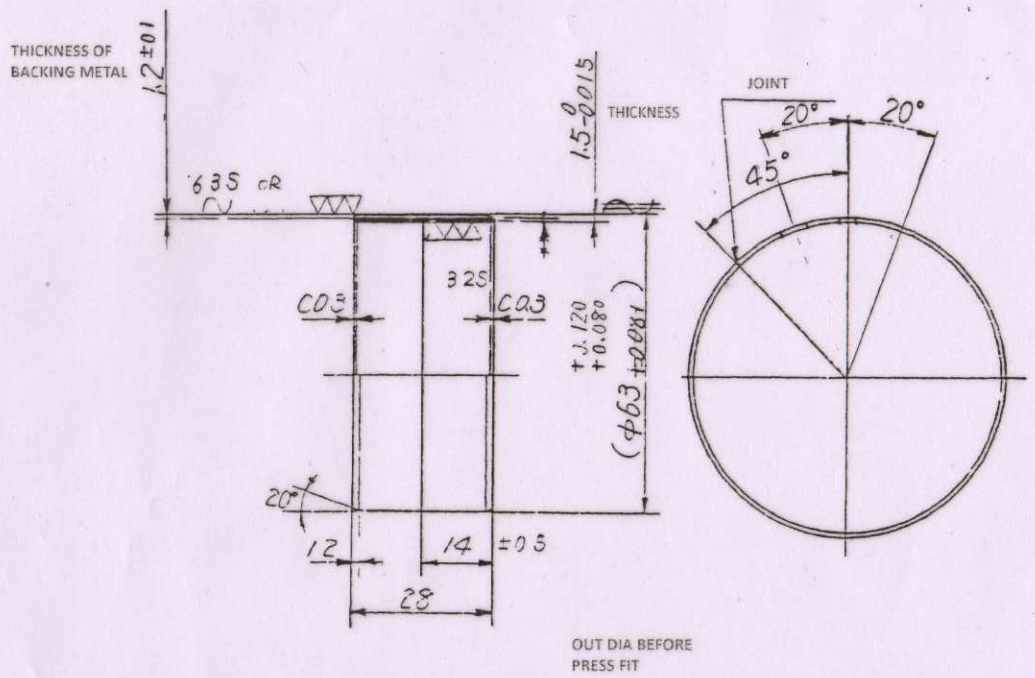
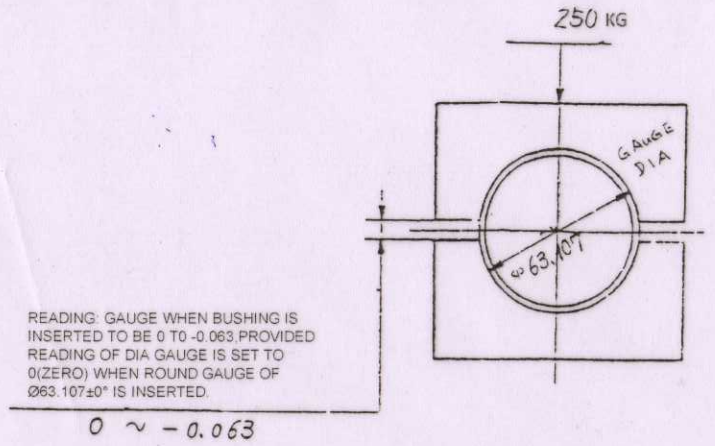
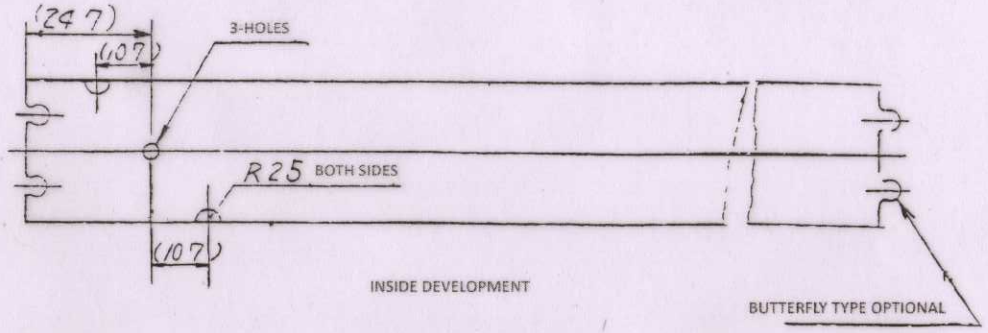
REVN.	NO. OF PLACES	CHANGE/ECN NO.	SIGNATURE & DATE	
			REVISED	APPROVED
–	--	--	--	--







NOTE:

1.REMOVE BURR.

2.THEORIITICAL INSIDE DIA AFTER PRESS FIT IS Ø60$^{+0.070}_{-0}$ PROVIDED INSIDE DIA OF HOUSING IS Ø63H7.

3.MATERIAL BACKING METAL : SPCCI.(KES.07.132)

4.COAT WHOLE SURFACE WITH ANTI RUST OIL (NON RUSTED P307N).

5.MATERIAL OF BEARING ALLOY TO BE KLBC6A. KES-07-4542

6.QUALITY TO MEET KES 06.164.17-A,EXCEPT INSIDE DIA OF HOUSING TO BE Ø63H7$^{+0.030}_{-0}$.

7.STAMP OR IMPRESS MAKER'S MARK AND KOMATSU PARTS NO ON OUTER SURFACE.

SL. NO.	PART NO.	NAME OF PART	QTY./ ASSLY.	MATERIAL	REMARKS

ALL 125 SERIES ENGINE | 7 (APPLICATION QTY.)

General Tolerance To ISO 2768 | Remove all burrs and break sharp edges. | Unspecified finish Ra12.5

All dimensions are in mm,
Unless specified.
Do not scale the drawing.
If in doubt, ask.

	MATERIAL	HEAT TREATMENT
	SEE DWG	--
	Wt. of part (Kgs.) 0.07	CASE DEPTH --

DESIGN REF. 6150-21-1490

	NAME	SIGNATURE	DATE
APPROVED	RAHUL S		18/4/26
CHECKED	UDAYA RAVI		18/4/26
DRAWN	AMITHA		18/4/26

TITLE: BUSHING

SIZE: A3 | SCALE: N.T.S | SURF. TREATMENT: --

BEML LIMITED, Engine Division, Mysore.

SHEET 1/1 | DRG.NO. 30Z2180351